

## **Evaluating the Quality of Fresh-cut Products**

**High Quality Raw Material  
is Necessary to have  
High Quality Fresh-cut Product**

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## **Evaluation of Fresh-cut Products**

- **What is Quality?**  
What parameters describe quality adequately?
- **What is Freshness?**  
Are the same parameters useful?
- **How are objective/subjective evaluations related to sensory quality?**

# Evaluating Quality of Fresh-cut Products

## Examples

Leafy/stem products - Lettuce salads  
- Broccoli florets

Fruit product - Melon

Root crop - Jicama

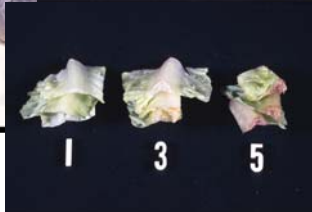
## Comparative Study of Fresh-cut Salads



- 5 processors
  - Dole, FrExp., FrVal, RdyPk, T&A
- 4 Salad Types
  - Garden Salad, GS-Food Service, Caesar & European Mix
- 4 production dates
- purchased via General Produce, SAC

# Packaged Salad Quality Study

- 4 salad products from 5 processors
- 4 production dates, purchased from distributor
- Products stored at 5C (41F)
- Components: Size, Color
- Visual Quality and defects: 0, 10, 15 & 20d
- Composition: Sugar, Vit C, EtOH, Acetald.
- Gas Analyses: O<sub>2</sub>, CO<sub>2</sub>, C<sub>2</sub>H<sub>4</sub>, every 5 days
- Microbiological Tests: APC, Coliforms (0, 10, 20d)
- Sensory: 18 panelists, 4 criteria, days 0 & 10



## Salad Lettuce Evaluations

- **Overall visual quality**, 9 (exc.) to 1 (not use)
- **Shelf-life** is number of days to reach a score of 6 and/or a defect score of 3
- **Edge browning**, 1 to 5 scale; % pieces affected and calculate index
- **Decay/breakdown/sliminess**, 1 to 5; index
- **Aroma** (immediately after open package and again 30 min later; 5 to 1 scale)
- **Texture**: break pieces at midrib, 5 (crisp) to 1 (limp, soft)

SUBJECTIVE EVALUATIONS			
Visual quality	Decay	Aroma	Discoloration
9 Excellent	1 None	1 None	1 None
7 Good	2 Slight	2 Slight	2 Slight
5 Fair	3 Moderate	3 Moderate	3 Moderate
3 Poor	4 Mod. severe	4 Mod. full	4 Mod. severe
1 Unusable	5 Severe	5 Full	5 Severe

# Sensory Evaluation



- Consumer preference
- Difference Tests
- Scoring Difference Acceptance Test
- Descriptive Analysis



Room with reduced noise, no odors, booths

## Scoring Difference Acceptance Test

### Salads & Broccoli

Aroma  
Flavor  
Texture  
OVQ  
Buy?

With the red lights ON, evaluate these samples for **AROMA**. Break or cut 3 or 4 florets and smell. Use the scale below to check your rating. Please make comments below.

Rating	Code	Code	Code	Code
<b>Excellent, fresh, typical aroma</b>				
<b>Very good</b>				
<b>Good</b>				
<b>Fair, slight aroma</b>				
<b>Poor, no aroma or aroma not typical</b>				
<b>Observations</b>				

With the red lights ON, evaluate these samples for **TEXTURE**.  
 Chew 3 or 4 pieces and use the scale below to check your rating.  
**DO NOT SWALLOW THE PRODUCT.** Rinse with water between  
 samples. Please make comments below.

Rating	Code	Code	Code	Code
<b>Excellent, succulent, typical</b>				
<b>Very good</b>				
<b>Good</b>				
<b>Fair</b>				
<b>Poor, not good, not typical</b>				
<b>Observations</b>				

With the red lights OFF, evaluate these samples for  
**OVERALL VISUAL QUALITY**. Use the scale below  
 to check your rating. Please make comments below.

Rating	Code	Code	Code	Code
<b>Excellent</b>				
<b>Very good</b>				
<b>Good</b>				
<b>Fair</b>				
<b>Poor</b>				
<b>Observations</b>				

With the red lights OFF, evaluate these samples as a **CONSUMER BUYING THE PRODUCT**. Use the scale below to check your rating. Please make comments below.

Rating	Code	Code	Code	Code
Definitely would buy				
Probably would buy				
Perhaps would buy				
Unlikely to buy				
Definitely would not buy				
Observations				

WITHIN EACH SET THERE ARE THREE SAMPLES. THE LEFT ONE IS CODED "**REF**" FOR REFERENCE. TASTE THE REFERENCE TO BECOME FAMILIAR WITH IT, THEN TASTE THE OTHER TWO SAMPLES (FROM LEFT TO RIGHT); DECIDE WHICH SAMPLE IS THE SAME AS THE REFERENCE. INDICATE YOUR CHOICE BY CIRCLING THE NUMBER CORRESPONDING TO THE SAMPLE WHICH IS THE SAME AS THE REFERENCE.

SET 1	REF <input type="checkbox"/>	312 <input type="checkbox"/>	465 <input type="checkbox"/>
SET 2	REF <input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SET 3	REF <input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SET 4	REF <input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Significant  
Difference  
12/17

Comparison  
of fresh-cut  
Peppers &  
Onions for  
pizzas

## General Procedures For Fresh-cut Melons

### Preparation

- ◆ Evaluate whole fruit for ethylene, firmness, color and soluble solids
- ◆ Select melons; equatorial slice
- ◆ Scrub wash chlorinated water
- ◆ Cut cylinders or pieces
- ◆ Treatments
- ◆ Store in plastic containers

### Evaluation

- ◆ Evaluate at 0, 4, 8, 12 days at 5°C (41°F)
- ◆ Visual quality, decay, translucency by subjective scoring
- ◆ Firmness, juice loss, color, sugars by objective analyses
- ◆ In some tests, sensory & microbial testing



1. Overall visual quality (OVQ) is scored on a 9 to 1 scale, where  
9 = excellent, 7 = good, 5 = fair, 3 = poor and 1 = unusable. A score of 6 is considered the limit of salability (denotes end of shelf-life). OVQ takes into account decay and other defects.
2. Macroscopic decay and other defects (surface discoloration) are scored on a 1 to 5 scale, where 1 = none, 3 = moderate and 5 = severe. Samples may be cultured to ID decay-causing organisms.
3. Aroma of the cut fruit will be scored moderately full, and 5= on a 1 to 5 scale, where 1=none, 2=slightly noticeable, 3=moderate intensity, 4=full, typical. **Pieces are cut in half before**

asses  
arom



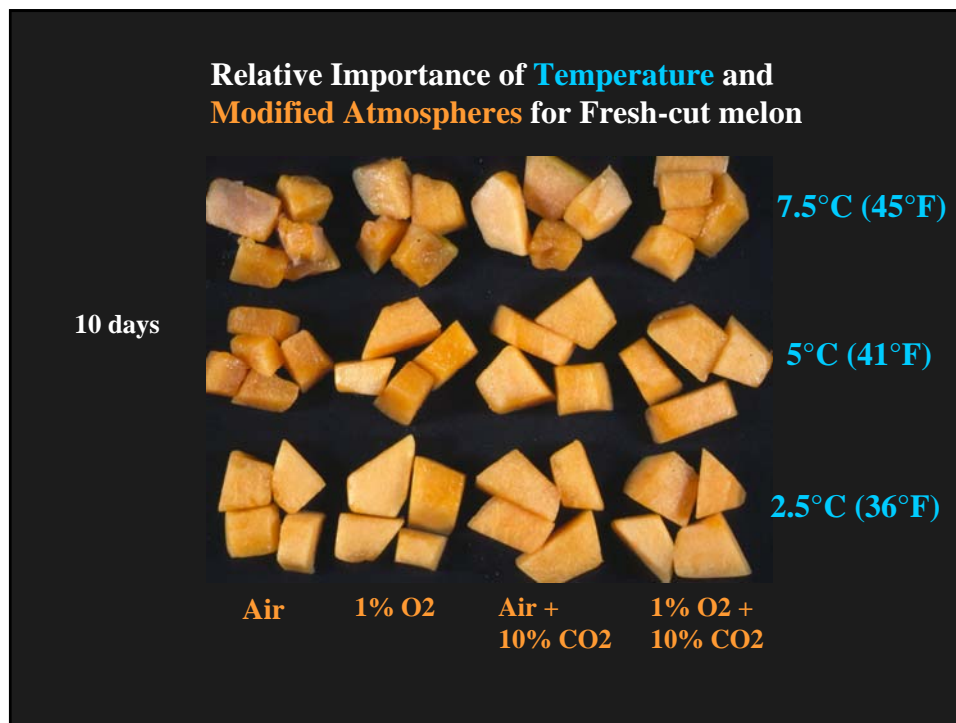
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Juice loss. Juice in bottom of container is weighed by siphoning out with a transfer pipette and weighing to nearest 0.1g.

Pulp color is determined using a Minolta Chroma Meter CR-200. L\*, a\*, b\* values are recorded and chroma (C) and hue angle (H) values are calculated as  $(a^*2 + b^*2)^{1/2}$  and  $\tan^{-1}(b^*/a^*)$ , respectively. **0 and 8 days only**

Texture (pulp firmness) is determined on a TA-XT Texture Analyzer using a rounded-tip, cylindrical 8 mm diameter probe to a depth of 5 mm to measure force to puncture the pulp. Data are recorded in Newtons (1 N = 9.81 kg-force and 4.45 lb-force).

Composition: Soluble solids, sugars and Vitamin C. Soluble solids will be determined from juice from melons extracted from several chunks or cylinders with a press and tested with a digital temperature-compensated refractometer; need about 10 ml of juice per sample. Other samples for sugars for later analysis by a colorimetric or HPLC method. For vitamin C, 2 ml of juice mixed with 2 ml 2% oxalic acid before freezing at -80C for later analysis by HPLC.



## Fresh-cut Jicama

- Intact root is chilling sensitive;  
temperature for fresh-cut product??
- Response to modified atmospheres??
- Expected shelf-life??
- Quality parameters:
  - White, crisp, sweet-starchy pulp
  - No decay
  - Other quality aspects??



## Subjective Evaluations

- **Visual Quality** 9 = excellent, 7 = good, 5 = fair, 3 = poor, and 1 = unuseable
- **Discoloration**
- **Surface Drying** 1 = none, 2 = slight, 3 = moderate, 4 = moderately severe, and 5 = severe
- **Macroscopic Decay**
- **Aroma & Flavor** 5 = full, characteristic, 3 = moderate and 1 = not typical

## **Objective Measurements:**

- **Texture**
  - 5 mm probe
  - 8 mm depth
- **Color**
  - L\*, a\* and b\* values
- **Weight loss**
- **Composition**
  - Dry weight
  - Soluble solids
- **Ethanol & acetaldehyde**
- **Respiration**

## **Experimental**

**Cylinders of Jicama (1.8 x 4 cm)**

**Temperatures: 0, 5, 10, 12.5 & 15 °C  
(32, 41, 50, 55, & 59°F)**

**Controlled Atmospheres at 5 y 10°C:**

**O<sub>2</sub>: 21, 3 y 0.3%**

**CO<sub>2</sub>: 0, 5, 10 y 20%**

**Evaluations: Visual quality, color,  
firmness, respiration, microbial load**

## Relate Subjective to Objective Measurements

- Discoloration in lettuce highly correlated to  $a^*$  color value
- Discoloration in jicama correlated to  $L^*$  value
- Greenness correlated with hue color values or chlorophyll
- Translucency score related to decrease in  $L^*$  value



## Fresh-cut Products

- **What is Quality?**  
What parameters describe quality adequately?  
Beyond visual—texture composition, flavor
- **What is Freshness?**  
Are the same parameters useful?
- **How are objective/subjective evaluations related to sensory quality?**

**Better understand raw material quality and factors that cause variability**